

Scaggs

MotoDesigns

THE ADVENTURE MACHINE SHOP

Thank You for choosing the Billet Adventure Rack for your 96-up Suzuki
DR650se

Installation is easy!

1. Remove factory grab bars (or OEM rack), number panels and seat.
2. Disconnect the rear turn signals and pull the wires out to be rerouted through the new side brackets.

These new brackets are slotted so you won't have to route the wires all the way to the connectors ever again.
3. Take the new rack kit out of the box and attach the rack to the side brackets using 4 6mm flathead bolts 16mm long, washers and nuts. (Leave all bolts loose until last step.)
4. Remove the single bolt in the center of the back fender with 4mm hex (Allen). Leave the metal washer/spacer.
5. Using the one M6x45mm long flathead bolt, and 1" long spacer bolt the rack down through the middle fender hole.

(Don't tighten it up yet)
6. Now you can place the front M8x16mm bolts in the front two holes
7. Put the 1/2" spacers between the sub frame and the rear most holes in the side bracket, using the M8x25mm bolts.
8. Tighten up the center bolt first, then the other 4 bolts holding the rack and side brackets together, then the 2 M8 bolts on each side.
9. Put the turn signals back on using the holes in the side brackets. Reroute the wires as they were before and remount the seat, then number panels.

For mounting the Rotopax Pack mount, use the 2 included M6x60mm long bolts through the holes of the pack mount to bolt down directly to the rack, being careful not to over tighten. The pack mounts ordinarily include a round (universal) flange that will not be used with this rack. This rack is also ready for a Givi Monokey case with the addition of a Monokey topcase mounting kit. These are available for purchase directly from ScaggsMotoDesigns.com. The monokey topcase mounting kit is all you need to mount the Monokey case directly to the rack. If you are not familiar with this system, it is a quick attach system for the topcase which allows the case to be removed in seconds with and locked with a key.