

Scaggs
MotoDesigns
THE ADVENTURE MACHINE SHOP

Thank You for Purchasing a Billet Adventure Rack for your
Honda XR650L

To install:

- 1. Remove the OEM turn signal mounts and front center bolt from taillight assembly.**
- 2. Bolt together the new aluminum top rack and side brackets, using 4 M6x16mm Flathead screws, washers and locknuts, leaving the 4 bolts loose**
- 3. Using the single M6x45mm Flathead screw, attach the rack to the subframe through the front of the taillight assembly and loosely secure the rack assembly with the 1/2" spacer between the bike and rack.**
- 4. Using the 2 M6x50mm hex head bolts, with 4 washers and 2 locknuts loosely attach the rack to the bike through the side brackets.**
- 5. Once all bolts are started, tighten them up.**
- 6. The side brackets have holes provided for mounting turn signals and can be used instead of the oem signal mounts.**